



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6210G02631-8G-3

Job Sheet 186344



Part No: RBW6210G02631-8G-3

Job Qty: 1 ea

Part Name: Gauge Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		
110	Large Fab - Welded Assy-1	1 pcs	11/30/18	11/30/18	0.00	0.25	Large Fab - 1	CL	
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 9	1 pcs	11/30/18	11/30/18	0.00	0.00	QC 9 - 10	DAS 24 9-89	
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
125	QC 5	1 pcs	11/30/18	11/30/18	0.00	0.00	QC 5 - 10	DAS 24 9-89	
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		

ART

AEROSPACE

Order No: S222700



BW6210G02631-8G-3

186344

No/Batch: S222700

B

ns

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 832-8200

Email: sales@dartaero.com

www.dartaerospace.com



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
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Container No: S222700



Part: RBW6210G02631-8G-3

Job No: 186344

Serial No/Batch: S222700

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 10/16/19

Plex 1/25/19 11:26 AM Dart.Hadley.Shannon

				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
130	Outsource - 4 - Anodize	1 pcs	11/30/18	0.00 0.00	Outsource4 <i>GR0002</i> <i>12/20/19-10-18</i>
140	Packaging 2-1 - Receive - B4B	1 pcs	11/30/18	0.00 0.00	Packaging 2 - 1 - B4B
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	<i>112</i> <i>OCT 25 2019</i>
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150	QC 6	1 pcs	11/30/18	0.00 0.00	QC 6 - 38
					QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
160	Small Fab - 2 - B4B	1 pcs	11/30/18	0.00 0.07	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
170	QC 5	1 pcs	11/30/18	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24

					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	OCT 29 2019
					QC 5 - 50	DAI 40 9-80
					QC 5 - 30	
180	Packaging 3-1 - Stock - B4B	1 pcs	11/30/18	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLL
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190	QC21-SA	1 Ea	11/30/18	0.00 0.00	QC 21 - SA - 21	GA 21 9-20
					QC 21 - SA - 70	OCT 29 2019
Part Op 110 - Weld as per DWG. Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 125 - QC5- Inspect part completeness to step on W/O 130 - Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to GROUPE ALTECH; PO 44805 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required 140 - Receive & Inspect for Damage & Mat'l Certs 150 - QC6- All purchased or subcontracted products 160 - Small Fab - Fill engraving with Black paint as per DWG note 7 170 - QC5- Inspect part completeness to step on W/O 180 - Identify as per dwg & Stock Location: 190 - QC21- Final Inspection - Work Order Release						

Job BOM				
				012424
Part / Item	Component Name	Quantity	Operation	Container
RBW6210G02631-8G-4	Gauge	1 Ea (1 ea)	110-Large Fab - Welded Assy-1	5132072
RBW6210G02631-8G-5	Block	1 pcs (1 ea)	110-Large Fab - Welded Assy-1	5140491
RBW6210G02631-8G-6	Stiffener	1 pcs (1 ea)	110-Large Fab - Welded Assy-1	5140487
RBW6210G02631-8G-7	Support	1 Ea (1 ea)	110-Large Fab - Welded Assy-1	5132069
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	RBW6210G02631-8G-4	1	6	0
	RBW6210G02631-8G-5	1	24	0
	RBW6210G02631-8G-6	1	23	0
	RBW6210G02631-8G-7	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 1/25/19 11:26 AM Dart.Hadley.Shannon



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RBW6210G02631-8G-3
Job Sheet 186344



Part No: RBW6210G02631-8G-3

Job Qty: 1 ea

Part Name: Gauge Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Large Fab-7		
110	Large Fab	1 pcs		11/30/18	0.00	0.25	Large Fab 2		
120	QC	1 pcs		11/30/18	0.00	0.00	QC9		
125	QC	1 pcs		11/30/18	0.00	0.00	QC5		
130	Outsource	1 pcs		11/30/18	0.00	0.00	Outsource4		
140	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging2		
150	QC	1 pcs		11/30/18	0.00	0.00	QC6		
160	Small Fab	1 pcs		11/30/18	0.00	0.07	Small Fab-4		
170	QC	1 pcs		11/30/18	0.00	0.00	QC5		
180	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3		
190	QC21-SA	1 Ea		11/30/18	0.00	0.00	QC21		

Part Op 110 - Weld as per DWG.

Descriptions: 130 - Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type: 6061T6 -Certificate of Conformity is required
160 - Fill engraving with Black paint as per DWG note 7

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6210G02631-8G-4	Gauge	1 Ea (1 ea)	100-Start up Operation	
RBW6210G02631-8G-5	Block	1 Ea (1 ea)	100-Start up Operation	
RBW6210G02631-8G-6	Stiffener	1 Ea (1 ea)	100-Start up Operation	
RBW6210G02631-8G-7	Support	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

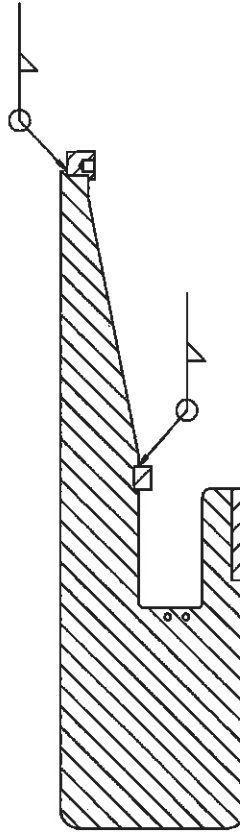
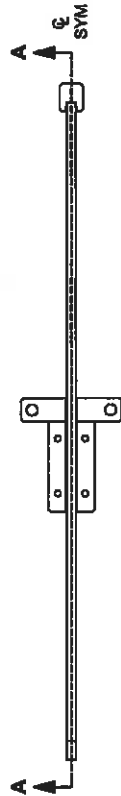
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBW6210G02631-8G-4	1	0	0
	RBW6210G02631-8G-5	1	0	0
	RBW6210G02631-8G-6	1	0	0
	RBW6210G02631-8G-7	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/18 12:27 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-4	1	RBW6210G02631-8G-4	GAUGE
-5	1	RBW6210G02631-8G-5	BLOCK
-6	1	RBW6210G02631-8G-6	STIFFENER
-7	1	RBW6210G02631-8G-7	SUPPORT



SECTION A-A

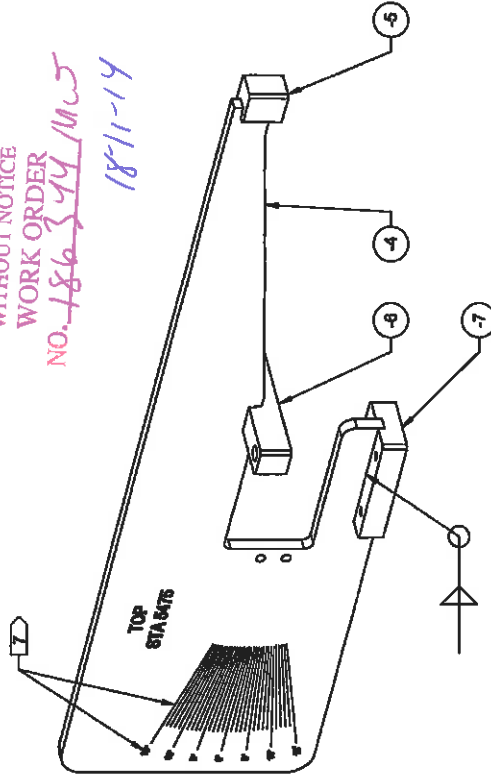
RBW6210G02631-8G-3 GAUGE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8826 TYPE 2 CLASS 2
 - 4) TOLERANCES: XXX ± 0.01 " ± 0.005 " ± 0.001 "

UNLESS OTHERWISE NOTED
 DIMENSIONS ARE IN INCHES
 DIMENSIONS ARE IN MILLIMETERS
 DIMENSIONS ARE IN MILLIMETERS

UNITS: INCHES UNLESS OTHERWISE NOTED
 BREAK SHARP EDGES: N/A
 IDENTIFICATION: FILL MACHINE ENGRAVED SURFACES WITH BLACK PAINT

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 186344/MCJ
 18-11-14



DESIGN	KPT	DART AEROSPACE LTD
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	REV. B
APPROVED	VM	RBW6210G02631-8G
DATE	9/25/2018	SHEET 4 OF 10
		SCALE
		TITLE
		MIR BLADE TRIM TAB BENDING GAUGE
		NTS

COMPONENTS OF THIS DRAWING ARE THE PROPERTY OF DART AEROSPACE LTD
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 WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044805



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044805

PO Date: 10/18/19

Due Date: 10/28/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2019-10-21

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186344	RBW6210G02631-8G-3	RBW6210G02631-8G Rev B	Gauge Assembly Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X2	-	10/28/19	2 pcs	0 pcs	2 pcs	\$4.1666/pcs	\$8.33
2	200697	RBD29905-15	RBD29905 Rev G	Center Plate (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant	Firmed X8	-	10/28/19	8 pcs	0 pcs	8 pcs	\$4.1666/pcs	\$33.33

OCT 25 2019

OCT 25 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044805**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	193283	RB DB3188L-5	RB DB3188L Rev J	Drain Hose Adapter -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X20	-	10/28/19	20 pcs	0 pcs	20 pcs	\$4.1666/pcs	\$83.33
											OCT 2 5 2019	
4	200696	RBD29905-1	RBD29905 Rev G	Side Plate -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X6	-	10/28/19	6 pcs	0 pcs	6 pcs	\$4.1666/pcs	\$25.00
											OCT 2 5 2019	
Grand Total:												\$150.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/21/19 11:24 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023350-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023350 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date	Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.						
24-Oct-2019	Jigar Patel		POHB044805						
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap	À venir/ Back Order	
1	RBW6210G02631-8G-3 Rev.B	RBW6210G02631-8G ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	2	2	0	0	0	✓
2	RBD29905-15 Rev.G	RBD29905 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	8	8	0	0	0	✓
3	RB DB3188L-5 Rev.J	RB DB3188L ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	20	20	0	0	0	✓
4	RBD29905-1 Rev.G	RBD29905 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0	✓

RECEIVED

OCT 24 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.